www.maydaymfg.com
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Mayday **Estimated Lead Times – Tier II**

Lead times may be extended based on current capacity, quantity of parts, or complexity of processing.

All - Receiving, Planning, Inspection, Packaging, Cert	**2**
All - Clean	1
All - Grit Blast/Glass Bead Blast/Abrasive Blast	3
All – Part Marking	2
Anodize - Masking - Anodize	2
Anodize - Masking - Chem Film	2
Anodize - Strip Anodize	3
Anodize - Strip Chem Film	3
Anodize - Chromic Anodize +1 day dye	2
Anodize - Sulfuric Anodize +1 day dye	2
Anodize - Boric-Sulfuric Anodize	2
Anodize - Chem Film	2
Cad/Zn Nickel - Stress Relief (Pre-Bake)	2
Cad/Zn Nickel - Masking	3
Cad - Cad Plate	6
Cad - Brush Cad	4
Cad/Zinc Nickel - Hydrogen Embrittlement (Post Bake)	1
Cad/Zinc Nickel - Strip	2
Heat Treat - Heat Treat	4
Heat Treat - Conductivity Testing	2
Heat Treat - Hardness Testing	2
NDT - Masking - Penetrant	2
NDT - Mag Particle Inspection	3
NDT - Penetrant Inspection (+ etch)	4
Paint - Dry Film Lube	3
Paint - Fuel Tank Coating	4
Paint - Masking	3
Paint - Primer	3
Paint - Paint (Topcoat)	3
Paint - Prime & Paint	6
Paint - Strip Paint	3
Passivate - Passivate	4
Powder Coat	10
Powder Coat- Masking	3
Zinc Nickel - Plate	4

Terms and Conditions

Export Control:

Mayday Manufacturing fully complies with all U.S. export control regulations, including International Traffic in Arms Regulations (ITAR) and Export Administration Regulations (EAR).

Customers are requested to assist Mayday in the correct identification or classification of items relative to U.S. export control regulations. The customer hereby indemnifies and holds harmless Mayday from any resulting violations and/or penalties arising from the inaccurate classification or misrepresentation of items, and any resulting exports of such items which may occur.

Mayday will not export restricted items without a license or agreement from the appropriate U.S. governmental authority, and will follow all terms, conditions and provisions on such license or agreement as a condition of exporting and engaging in business with its customers.

Mayday shall not be liable in any way to customers or third parties for delays caused by licensing issues to the extent such licensing issues arise out of the customer's failure to cooperate with Mayday in its efforts to accurately classify items provided by the customer or manufactured to the customer's requirements.

Lead time is the amount of time estimated to process parts through the shop. Lead time starts when the job is received and stop when the job is certified and ready for pick up or shipment. It does not include transit time.

Lead Time on orders received will start on the following day unless order is expedited for same day turn. For example, all orders received on Monday, with a 3 day turn, will be due on Thursday. Job must be certified no later than Thursday to be considered on time. Lead times are based on work days (Mon-Fri), not including weekends or holidays. Lead times will be extended based on current capacity, quantity of parts, or complexity of processing.

Lead time (and subsequent due dates) may be delayed due to lack of information provided to Mayday with the Purchase Order.We will adjust the lead time and due date accordingly. Lead time starts when Mayday has received all appropriate information required for planning and processing of order.

If you have any questions regarding this policy or the current lead times, please contact your Account Manager.

We thank you for your business.

Updated 1/12/2026