



Part Size Capability (Max Sizes Listed)

Anodize

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|--|------------------|
| Alodine (Chem Film) | 143" x 35" x 55" |
| Type IC, Boric Sulfuric Anodize | 143" x 30" x 55" |
| Type I & IB, Chromic Anodize | 143" x 30" x 55" |
| Type II & IIB, Sulfuric Anodize | 65" x 30" x 55" |
| Type II & IIB, Sulfuric Anodize w/ Dye | 65" x 20" x 55" |

Heat Treat

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|------------|--|
| Heat Treat | 36" x 20" x 31" |
| | 3.5000" Max Dia Material without being cut into Slugs |

Non-Destructive Testing

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|--------------------|----------------------|
| Pre-Penetrant Etch | 143" x 35" x 55" |
| Penetrant | 143" x 35" x 56" |
| Magnetic Particle | 72" x 72" x 72" |
| Conductivity | .375" (Minimum Size) |

Paint & Overcoat

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|-----------------------------|-------------------|
| Cetyl Alcohol Overcoat | 8" x 8" x 8" |
| Prime <u>or</u> Top Coat | 110" x 140" x 80" |
| Prime <u>&</u> Top Coat | 110" x 140" x 80" |
| Solid Film Lube (Dry Lube) | 60" x 112" x 72" |
| Fuel Tank Coating | 85" x 85" x 85" |

Plating

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|--------------------------|-----------------|
| Cadmium Type I & Type II | 29" x 54" x 39" |
| Zinc Nickel Plating | 29" x 54" x 39" |
| Cad/Zinc Nickel Strip | 35" x 23" x 44" |

Miscellaneous

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|--------------------------------|-----------------|
| Abrasive Blast (Plastic Media) | 60" x 24" x 12" |
| Abrasive Blast (Grit Blast) | 18" x 24" x 12" |
| Chemical Clean | 30" x 20" x 40" |
| Passivate | 35" x 35" x 44" |
| Etch (SS, Cres, Inconcel) | 24" x 36" x 44" |

Terms and Conditions

Ability to process part sizes may differ due to part configuration.